# AVM 215: Valve actuator

## How energy efficiency is improved

Torque-dependent cut-off facility for efficient usage of energy

# **Features**

- · Actuation of 2- and 3-way valves
- For controllers with a switching (2-/3-point) output
- Synchronous motor with electronic control unit and cut-off
- · Maintenance-free gear unit
- Gear unit can be disengaged in order to position the valve by hand with the provided hexagon key (load-free)

4.1

- · Connection with valve spindle performed semi-automatically
- Fitting vertically upright to horizontal, not suspended

# Technical data

Power supply							
			Power supply		230 V~ ±15%, 5060 Hz		
Parameters							
			uator stroke		820 mm		
		Res	sponse time		200 ms		
Ambient condition							
		Ambient temperature			-1055 °C		
		Temperature of medium			Max. 100 °C		
		Ambient humidity			585% rh, no condensation		
Function							
		Cor	ntrol		2-/3-point		
Construction							
		We	*		1 kg		
		Housing			Lower section black, upper section yellow		
		Ηοι	using material		Flame-retardant plastic		
		Pov	Power cable		1.2 m long, 3 × 0.75 mm <sup>2</sup>		
Standards and dir	rectives						
			e of protection		IP54 (EN 60529), horizontal		
	aanding to		tection class		230 V: II (EN 60730)		
CE conformity according to		EMC Directive 2014/30/EU			EN 61000-6-1, EN 61000-6-2 EN 61000-6-3, EN 61000-6-4		
		Lov	v-Voltage Directive 2014	/35/EU	EN 60730-1, EN 60730-2-14 Over-voltage category III Degree of contamination II		
			chinery Directive 2006/4 cording to Appendix II, 1		EN ISO 12100		
Overview of typ	es						
Туре	Actuating power		Voltage	Running	time	Power consumption	
AVM215F120R	400 N		230 V~	7.5 s/mr	n	3.2 W 7.0 VA	
Accessories							
	Description						
Туре	Description						
0510390030	Mounting kit for 8 mm stroke						
0510390031	Mounting kit for 20 mm stroke						
0510480003	Dual auxiliary switch for 8 mm stroke						
0510480004	Dual auxiliary switch for 20 mm stroke						
0372320001	Hexagon key as visualisation for position indicator						



# AVM215F120R



Туре	Description
0510390032	Adapter set for V6R/B6R
0510390033	Adapter set for non-SAUTER valve IMI Hydronics TA-Fusion DN 3250
0510390034	Adapter set for non-SAUTER valve IMI Hydronics TA-Fusion DN 6580
0510390035	Adapter set for non-SAUTER valve IMI Hydronics CV DN 1550
0510390036	Adapter set for non-SAUTER valve IMI Hydronics KTM512 DN 1550
0510390037	Adapter set for non-SAUTER valve IMI Hydronics KTM512 DN 65100
0510390038	Adapter set for non-SAUTER valve Frese, stroke 20 mm DN 5080
0510390039	Adapter set for non-SAUTER valve Danfoss VFS VEFS VL VF
0510390040	Adapter set for non-SAUTER valve Danfoss VRB VRG
0510390029	Adapter set for AVM215F***R, stroke 15 mm
0510390060	Adapter set for AVM 2*5 for Schneider V241/V341

🖆 🛛 Auxiliary change-over contacts: infinitely variable 0...100%, admissible load 3(1.5) A, 24...230 V

✓ Accessory 0510390029 can also be used for SAUTER Valveco compact DN 40 and DN 50

#### **Description of operation**

The valve actuator is used to control valves and may only be used for this purpose. Depending on the type of connection (see connection diagram), the device can be used as a 2-point (OPEN/CLOSE) or 3-point actuator (OPEN/STOP/CLOSE) with an intermediate position. The manual adjustment is performed in the load-free state by releasing the gear unit (slide switch beside the connection cable) and simultaneously turning it with the hex key on the top part of the actuator. 20 mm stroke is achieved with four turns.



#### CAUTION! Damage to device

After manual adjustment, move the slide switch back to its original position so that the gear unit engages again.

#### **Intended use**

This product is only suitable for the purpose intended by the manufacturer, as described in the "Description of operation" section.

All related product regulations must also be adhered to. Changing or converting the product is not admissible.

#### **Connection as 2-point valve actuator**

The 2-point actuation is performed via two cables and it controls the valve actuator to both end positions. The actuator is connected to the voltage via the blue cable [N] and the black cable [02]. The actuator spindle extends when the voltage is connected to the brown cable [01].

When the voltage on the brown cable is switched off, the actuator moves to the opposite end position. In the end positions (limit stop in valve or maximum stroke reached) or in the case of an overload, the magnetic coupling is activated (no limit switches). The electronic cut-out switches off the positioning signal after approx. three minutes.

#### **Connection as 3-point valve actuator**

The 3-point actuation is performed via three cables and controls the valve actuator to any selected position. The actuator is connected to the voltage via the blue cable [N] and the brown cable [01] or via the black cable [02].

The actuator spindle extends when the voltage is connected to the brown cable.

When the voltage on the brown cable is switched off, the actuator spindle remains in the current position.

The actuator spindle retracts when the voltage is connected to the black cable.

When the voltage on the black cable is switched off, the actuator spindle remains in the current position.

The direction of operation is changed by switching the brown and black cables.

In the end positions (limit stop in valve or maximum stroke reached) or in the case of an overload, the magnetic coupling is activated (no limit switches). The electronic cut-out switches off the positioning signal after approx. three minutes.

## Additional technical data

The upper section of the housing with the cover, indicator knob and cover knob contains the stepping motor and the SUT electronics. The lower section of the housing contains the maintenance-free gear unit.

#### Power consumption

Туре	Running time [s/mm]	State	Active power P [W]	Apparent power S [VA]
AVM215F120R	7.5	Operation	2.0	5.0

## **Engineering and fitting notes**

Condensate, dripping water, etc. must be prevented from entering the actuator along the valve spindle. A hanging position (fitting upside down) is not admissible.

When connecting the electricity supply, ensure that the cross-section of the power cable is adapted to the power output and to the cable length. SAUTER recommends a supply cable cross-section of at least 0.75 mm<sup>2</sup>.

The coupling of the valve spindle with the actuator spindle is performed semi-automatically using the manual adjuster. When dismantling, first the actuator and valve spindles are unlocked, then they are unscrewed. On delivery, the spindles are in the middle position.

The concept of synchronous motor and magnetic coupling enables parallel operation of multiple valve actuators of the same SUT type.

The coding switches are accessible via an opening with a black cover in the housing lid. The dual auxiliary switch (accessory) is screwed onto the side of the device.



When the housing is opened there is a risk of serious injury through electric shock.

► Do not open the housing!



### CAUTION!

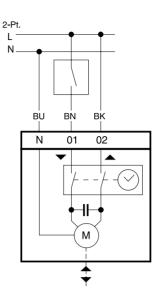
Opening the housing can damage the device.

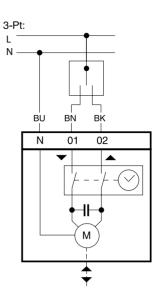
► Do not open the housing!

# Disposal

When disposing of the product, observe the currently applicable local laws. More information on materials can be found in the Declaration on materials and the environment for this product.

# **Connection diagram**

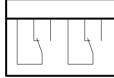




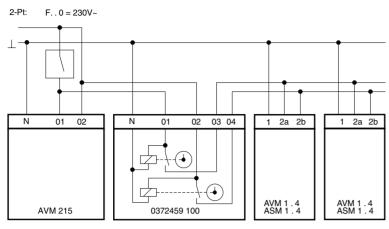
## Accessories

Dual auxiliary switch 0510480003, 0510480004

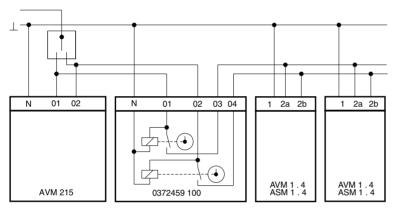
RD BN BK GN GY VT



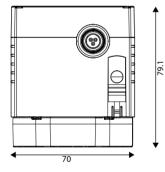
RD = red BN = brown BK = black GN = green GY = grey VT = violet

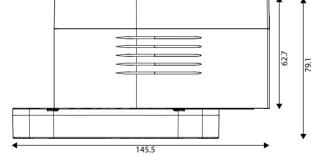


3-Pt: F. . 0 = 230V~



**Dimension drawing** 





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